

**Garant**

**Steel boring bar A.. SCLCL 95°, for indexable inserts CC., left-hand, Shank Ø / insert size: 25/12mm**


**Order data**

|              |               |
|--------------|---------------|
| Order number | 260033 25/12  |
| GTIN         | 4045197652355 |
| Item class   | 21T           |

**Technical description**

|   |                               |
|---|-------------------------------|
| suitable indexable insert               | CC.. 1204..                   |
| Insert size                             | 12 mm                         |
| Centre offset $L_3$                     | 17 mm                         |
| Pack of insert screws                   | 269028 9                      |
| Minimum pre-drill $\varnothing D_{min}$ | 30 mm                         |
| ISO code toolholder                     | A25R SCLCR/L12                |
| Overall length L                        | 200 mm                        |
| Clamping height $L_2$                   | 24 mm                         |
| Setting angle $\kappa$                  | 95 degrees                    |
| Shank $\varnothing D_s$                 | 25 mm                         |
| Standard                                | DIN 8024                      |
| Application type                        | left-hand                     |
| Boring depth up to                      | 3×D                           |
| Through-coolant                         | yes                           |
| Application                             | Internal longitudinal turning |
| Type of product                         | Boring Bar                    |

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**Accessories**

|  |             |
|--|-------------|
| Set of insert screws Type 20   | 269028 20   |
| Set of insert screws Type 9  | 269028 9    |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500  |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20                            | 674248 TX20 |